

**METHOD FOR CLEANING AND POLISHING METALLIC ALLOYS AND
ARTICLES CLEANED OR POLISHED THEREBY**

ABSTRACT OF THE INVENTION

5 A method of cleaning and polishing an alloy comprising at least one
noble metal and at least one non-noble metal, the method including the steps of
submerging said alloy in an electrolytic acidic bath comprising at least one chelating or
complexing agent including sulfur, and applying a multiple pulse periodic reverse
waveform, and articles cleaned and/or polished thereby.

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